

**EXPERIMENTAL STUDY AND ANALYSIS OF DRUM BRAKE**

D.Mohan, V.Thirumurugan , L. Abinеш, S Vallarasu, N.Tamiloli

Department of Mechanical Engineering,  
PERI institute of Technology, Chennai-48**Abstract**

This study investigates the thermal behavior and wear characteristics of drum brakes through experimental analysis. Various operating conditions are explored to assess their impact on brake performance. Results indicate significant influences of temperature, pressure, and material composition on braking efficiency and durability. These findings offer insights for enhancing drum brake design and optimizing performance in automotive applications, contributing to safer and more reliable braking systems.

**Keywords:** Automotive applications, Braking systems, Optimization, Performance enhancement, Safety.

**Introduction**

"Drum brakes remain integral components in automotive braking systems, yet their performance and wear characteristics under various conditions warrant continual investigation. This study aims to provide insights into the thermal behavior and wear patterns of drum brakes through experimental analysis. Understanding these factors is crucial for optimizing brake design and enhancing overall vehicle safety. By exploring the influences of temperature, pressure, and material composition on brake performance, this research seeks to contribute to the advancement of braking technology and the development of more efficient and durable braking systems."

Types of drum brakes can vary based on their design and application. Here are some common types:

**Leading-Trailing Shoe:** This type of drum brake features two shoes - a leading shoe and a trailing shoe. When the brakes are applied, the leading shoe makes contact with the drum first, followed by the trailing shoe.

**Duo-Servo:** Duo-servo drum brakes use a self-energizing mechanism that enhances braking efficiency. They typically feature a primary shoe and a secondary shoe, with the primary shoe being larger to provide more braking force.

**Single-Servo:** Single-servo drum brakes have only one shoe that is actuated by the hydraulic cylinder. They are simpler in design compared to duo-servo brakes but may offer less braking force.

**Wedge-Type:** In wedge-type drum brakes, the shoes are pressed against the drum by a wedge-shaped mechanism. This design allows for easy adjustment of the brake shoe clearance.

**Internal and External:** Drum brakes can also be classified based on their location relative to the wheel hub. Internal drum brakes are located inside the brake drum, while external drum brakes are mounted on the outside of the drum.

## 2. Method of Study

The method of study for an experimental analysis of drum brakes typically involves several steps:

**Experimental Setup:** Design and set up the experimental apparatus to simulate real-world braking conditions. This may involve constructing a test rig with a drum brake assembly, hydraulic system, temperature sensors, and instrumentation for data collection.

**Variables Selection:** Identify and control key variables such as temperature, pressure, material composition, and operating conditions to study their effects on brake performance and wear characteristics.

**Testing Procedure:** Conduct a series of controlled experiments under different conditions. This may include varying brake application pressure, speed, and duration to simulate a range of operating scenarios.

**Data Collection:** Collect data during experiments using sensors and instrumentation. Record parameters such as brake temperature, friction force, wear rate, and any other relevant metrics.

**Analysis and Interpretation:** Analyze the collected data to understand the relationships between different variables and their impact on brake performance and wear. Use statistical methods and data visualization techniques to interpret the results effectively.



Comparison and Validation: Compare experimental results with theoretical predictions or existing literature to validate findings and ensure the reliability of the study.

**Conclusion and Recommendations:** Summarize the findings of the study and draw conclusions regarding the thermal behavior, wear characteristics, and performance of drum brakes under various conditions. Provide recommendations for optimizing brake design and improving overall performance based on the experimental results.

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By following these steps, researchers can conduct a comprehensive experimental analysis of drum brakes to gain insights into their behavior and performance characteristics.

## Results and Discussion



Section of a study on drum brakes, researchers typically present and interpret the findings of their experimental analysis. Here's an outline of what this section may include:

### **Presentation of Results:**

Provide a summary of the experimental data collected during the study, including measurements of brake temperature, pressure, friction force, wear rate, and other relevant parameters.

Present the results in tables, graphs, or figures to illustrate trends, patterns, and comparisons between different experimental conditions.

### **Analysis of Thermal Behavior:**

Discuss the thermal behavior of the drum brakes under varying operating conditions. Highlight any trends or correlations observed between brake temperature and factors such as braking intensity, duration, and ambient temperature.

Interpret the significance of temperature changes in relation to brake performance, material degradation, and potential effects on braking efficiency.

### **Evaluation of Wear Characteristics:**

Analyze the wear characteristics of the brake components, including brake shoes, drums, and other relevant parts. Discuss the effects of factors such as frictional forces, material composition, and operating conditions on wear rate and patterns.

Compare wear measurements between different test runs or experimental setups to identify factors contributing to accelerated or reduced wear.

### **Correlation Analysis:**

Explore correlations between different variables measured during the experiments, such as brake temperature and wear rate, or pressure and friction force. Discuss the implications of these correlations for understanding brake performance and behavior.

Use statistical analysis techniques to quantify relationships and assess the strength of correlations between variables.

### **Discussion of Findings:**

Interpret the significance of the experimental results in the context of the study's objectives and research questions. Discuss how the findings contribute to the understanding of drum brake performance and design.

Address any unexpected or contradictory results, proposing possible explanations or hypotheses for further investigation.

**Comparison with Literature:**

Compare the study's findings with existing literature, manufacturer specifications, or industry standards to validate results and provide additional context.

Highlight areas of agreement or discrepancy between the current study and previous research, discussing potential reasons for differences and implications for future studies.

**Limitations and Future Directions:**

Acknowledge any limitations or constraints of the experimental methodology and discuss their potential impact on the study's results and conclusions.

Suggest areas for future research or improvements to experimental techniques to address limitations and further enhance understanding of drum brake performance.

By thoroughly analyzing and discussing the results of their experimental analysis, researchers can provide valuable insights into the thermal behavior and wear characteristics of drum brakes, contributing to advancements in brake design and automotive safety.

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